

Sotek Engineering is an established Company that occupies a 3,000 sq ft manufacturing facility at Oilmasters Building, King Charles Business Park, Heathfield Industrial Estate, conveniently located on the A38 between Exeter and Plymouth.

The Company provides a contract precision machining service to the Medical, Communication, Oil & Gas, Defence, Automotive and General Precision Engineering sectors.

Sotek continues to invest in the latest CNC machinery and produce high precision machined components on time every time.

The Company developed and implemented a Quality Management System, in order to document the Company's best business practices, better satisfy the requirements and expectations of our Customers and improve the overall Management of the Company. ISO9001:2015 was achieved in April 2021.

Machine Capacity List

Mill / Turn

- **1 x Star Sliding Head – SR-32J with Barfeed & Driven Tooling**

CNC Fanuc Control

Max Bar Dia 35mm

Max Turn Dia 35mm

Max Front Eject Part Length 125mm



- **1 x Doosan Lynx 2100LMB – with Barfeed & Driven Tooling**

CNC Fanuc Control

Max Bar Dia 65mm

Max Turning Diameter 300mm

Max Workpiece Length 510mm



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Unit B, Oilmasters Building, King Charles Business Park, Old Newton Road, Heathfield, Newton Abbot,
TQ12 6UT

- **1 x Hardinge Elite 8/51 – with Barfeed & Driven Tooling**

CNC Fanuc Control

Max Bar Dia 51mm

Max Turning Dia 340mm

Max Workpiece Length 355mm



Turning

- **1 x XYZ ProTurn 410**

CNC ProtoTrak LX3 Control

Max Bar Dia 85mm

Max Turning Dia 470mm / 410mm over cross slide

Max Workpiece Length 1250mm



Milling

- **1 x Doosan DNM4500**

CNC Fanuc Control

Table Size 1000 x 450mm

Travel 800 x 450mm



- **1 x XYZ 500LR**

CNC Siemens 828D Control

Table Size 580 x 400mm

Travel 500 x 400mm



- **1 x XYZ SMX 2000**

CNC ProtoTrak SMX Control

Table Size 1270mm x 254mm

Travel 750 x 380 x 400mm



Inspection

Mitutoyo Euro-C-A544 Coordinate Measuring Machine

Temperature Controlled Inspection Room

Calibrated Gauges & Inspection Equipment



Component Cleaning & Packaging

Component Washer

Ultrasonic Component Cleaner

Dedicated Component Packing and Labelling Area



Certificate GB21/968607

The management system of

Sotek Engineering Ltd

King Charles Business Park, Unit B Oilmasters Building, Old Newton Road,
Heathfield, Newtown Abbot, TQ12 6UT, UK

has been assessed and certified as meeting the requirements of

ISO 9001:2015

For the following activities

**Precision engineering and reverse engineering through
mechanical design, modelling and drafting.**

This certificate is valid from 27 April 2021 until 27 April 2024
and remains valid subject to satisfactory surveillance audits.
Recertification audit due a minimum of 60 days before the expiration date.
Issue 1. Certified since 27 April 2021

Authorised by



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